



MADE POSSIBLE BY... PRIEMA

QUALITY FIRST

Priema B.V. is an organisation specialized in deep drawing and punching of products for third parties with hydraulic- and mechanical presses. Besides that, welded assemblies can be delivered. Where necessary it is also possible to attend to basic surface treatments on direction. Priema can also take care of transportation by means of her own transportation logistics.

Production is the heart of the company. Our high standard results are accomplished through an outstanding combination of equipment, extensive knowledge and a qualified staff. That's the power of Priema. Priema is leading in this sector.

Implementations:

At this moment the company counts 160 employees scattered over three different locations. The headoffice is located in Hoevelaken, the other two plants are in Barneveld and Breclav (Czech Republic). The concern characterizes itself as a businesslike, informal, no-nonsense production company. Priema has clients in several different fields such as the automotive-industry, the heating- and bedding industry, utility construction, farm machinery and white-line household appliances. Many years of standing relationships confirm that Priema is a reliable partner.

Quality:

The quality of our deliveries is not only guaranteed through a smart logistic track. Optimal maintenance, a well equipped engine compound and motivated staff are the source of a successful enterprise. Besides this the manufacturing process is continuously and consistently being monitored in order to achieve the final products meeting the highest standards. Since 1996 Prima has been ISO 9002-Lloyds's certified. Through integral qualitycontrol Priema guarantees an outstanding final product. Qualified staff works with sophisticated measuring equipment. In consultation with the customer specific quality measurements can be accomplished. To guarantee a constant high quality Priema has a measuringroom with a CNC-3D measuring machine.

EXCENTERPRESS

With feeding line

	Number	Pressure force	Height	Stroke	Table	Max.sheet width
Excenterpress	2	100 tons	350 mm	30-150 mm	500 x 700 mm	200 x 3.00 mm
Excenterpress	1	125 tons	300 mm	20-100 mm	800 x 2000 mm	400 x 3.00 mm
Excenterpress	1	160 tons	280 mm	20-120 mm	600 x 900 mm	400 x 2.00 mm
Excenterpress	1	250 tons	400 mm	10-200 mm	1600 x 1200 mm	600 x 2.50 mm
Excenterpress	1	300 tons	325 mm	30-120 mm	900 x 1400 mm	600 x 3.00 mm
Excenterpress	1	400 tons	350 mm	25-120 mm	900 x 1200 mm	400 x 3.00 mm

Manual or stroke feeding

	Number	Pressure force	Height	Stroke	Table
Excenterpress	3	25 tons	225 mm	5-60 mm	370 x 400 mm
Excenterpress	2	45 tons	300 mm	10-75 mm	440 x 570 mm
Excenterpress	2	60 tons	315 mm	10-80 mm	480 x 650 mm
Excenterpress	1	80 tons	315 mm	10-90 mm	550 x 800 mm
Excenterpress	2	125 tons	350 mm	20-120 mm	630 x 920 mm
Excenterpress	1	400 tons	400 mm	25-150 mm	750 x 1250 mm
Excenterpress	1	800 tons	540 mm	160 mm	1400 x 1000 mm

SHEARS

	Number	Max.width	Max.thickness	Control
Hydraulic Shears	3	3000 mm	16 mm	NC

PRESS BRAKES

	Number	Capacity	Height	Stroke	Table
Press brake		50 tons	320	70 mm	2000 x 70 mm
Press brake		80 tons	370	100 mm	3000 x 180 mm
Press brake		100 tons	310	100 mm	3000 x 180 mm
Press brake		110 tons	380	110 mm	3100 x 160 mm
Press brake		150 tons	380	110 mm	2500 x 125 mm

HYDRAULIC PRESSES

	Number	Capacity	Height	Stroke	Table	
Hydraulic press	2	80 tons	500 mm	300 mm	700 x 600 mm	
Hydraulic press	2	100 tons	800 mm	600 mm	800 x 700 mm	
Hydraulic press	1	160 tons	800 mm	600 mm	1000 x 1000 mm	
Hydraulic press	1	160 tons	800 mm	600 mm	1500 x 800 mm	
Hydraulic press	1	200 tons	800 mm	600 mm	1250 x 1000 mm	
Hydraulic press	1	300 tons	1100 mm	1100 mm	1500 x 1300 mm	
Hydraulic press	3	400 tons	1800 mm	1800 mm	1500 x 1300 mm	
Hydraulic press	1	500 tons	1000 mm	800 mm	2500 x 1300 mm	3-fold working
Hydraulic press	1	600 tons	1700 mm	1700 mm	2000 x 1500 mm	

OTHER EQUIPMENT

- 10 welding robots
- 4 handling robots
- Laser Mazak
- 3D measuring bench
- Spotwelding and buckle welding uptill 175 kVA, 20 electrodes
- Punch nibbling - Amada Arcade 210
- Tig-, Mig- and CO2-welding steel, aluminium, stainless steel